Supply Chain Sustainment – Layaway of Production Lines

– Facilities
  • Secure and winterize
  • Ensure preventive maintenance requirements are up to date and supported
  • Maintain necessary licensing and permitting

– Equipment / Machines
  • Document status and serviceability
  • Ensure preventive maintenance requirements are up to date and supported
  • Secure all IT equipment (most are obsolete after 5 years)
  • Secure all hand tools and gages
  • Ensure calibration records are documented and available

– Materials
  • Secure inspection, certification, and configuration records
  • Plan and perform surveillance
  • Perform risk assessment of supply chain and future availability
  • Dispose of residual materials

– People
  • Identify and establish talent resource retention plan

– Methods
  • Ensure procedures are up to date
    – Extra effort to document processes, especially special skills and certified operations – i.e. video
Restart Actions:

- **Facilities**
  - Re-establish permits (environmental, security, etc.)
    - Regulatory requirements are constantly changing
    - Some permits can take a year or more
  - Clean, de-winterize & re-establish utilities
- **Equipment / Machines**
  - Clean, debug, prove out and requalify
  - Secure IT equipment
- **Materials**
  - Re-establish supply chain
  - Retest / inspect materials in storage
- **People**
  - Transfer / Replace necessary talent resources
  - Conduct training and secure certifications
- **Methods**
  - FAAT; AIE; CCC; SPC; other CDRL’s
  - Perform safety, quality, security, environmental walk-thrus and audits

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