

Supply Chain Sustainment – Layaway of Production Lines

– Facilities

- Secure and winterize
- Ensure preventive maintenance requirements are up to date and supported
- Maintain necessary licensing and permitting

– Equipment / Machines

- Document status and serviceability
- Ensure preventive maintenance requirements are up to date and supported
- Secure all IT equipment (most are obsolete after 5 years)
- Secure all hand tools and gages
- Ensure calibration records are documented and available

– Materials

- Secure inspection, certification, and configuration records
- Plan and perform surveillance
- Perform risk assessment of supply chain and future availability
- Dispose of residual materials

– People

- Identify and establish talent resource retention plan

– Methods

- Ensure procedures are up to date
 - Extra effort to document processes, especially special skills and certified operations – i.e. video

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Restart Actions:

- Facilities
 - Re-establish permits (environmental, security, etc.)
 - Regulatory requirements are constantly changing
 - Some permits can take a year or more
 - Clean, de-winterize & re-establish utilities
- Equipment / Machines
 - Clean, debug, prove out and requalify
 - Secure IT equipment
- Materials
 - Re-establish supply chain
 - Retest / inspect materials in storage
- People
 - Transfer / Replace necessary talent resources
 - Conduct training and secure certifications
- Methods
 - FAAT; AIE; CCC; SPC; other CDRL's
 - Perform safety, quality, security, environmental walk-thrus and audits