BRIGHT PLASTICS INNOVATION IN ENGINEERING

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CUSTOM SOLUTIONS IN DESIGN AND DEVELOPMENT



Bright Plastics offers comprehensive plastics manufacturing services to a wide variety of customers, both domestically & internationally.





Founded in Greensboro, North Carolina

1988

2005

2014

Moved operations to new manufacturing space with over 70k square feet

Expanded manufacturing capabilities by opening the Cessna location with over 113k square feet.



Todd Poteat VP Manufacturing

Todd Poteat joined Bright Plastics in February 2012. Todd has been involved in the plastics industry for 24 plus years. Prior to joining Bright Plastics, he was Site Leader of an injection molding facility for a large consumer product manufacturer. Todd has proven management and technical expertise focused on continuous improvement and problem solving.



Joe Vest VP Engineering & Logistics

Joe has been at Bright since 1998. He came to us from TYCO where he was Plant Manager for their A&E Products operation in Forest City, NC. Joe has excellent leadership and management skills, having served in the Army as an artillery officer. A graduate of West Point in Mechanical and Aerospace Engineering, Joe's leadership, innovation and technical skills are valuable assets at Bright Plastics.



Jeff Larrimore joined the team at Bright Plastics in July 2014. Jeff has 36 years of manufacturing accounting experience working for both private and public companies. He has assisted family owned companies that have doubled and tripled in size during his tenure. His expertise includes setting up benefit and 401K plans as well as upgrading ERP systems to ensure efficient and profitable processes.



Michelle Fendrich Quality Manager

Michelle came to Bright Plastics in 2015. Her engineering background includes experience with manufacturers in diverse industries. As Quality Manager at Bright Plastics, Michelle provides leadership and direction to the quality team which focuses on manufacturing performance and improvement, as well as enforcing the company's compliance with ISO regulations. Michelle has both a BS and MS in Chemical Engineering from lowa State University.

Kirk Sparks President

Kirk joined Bright Plastics in 2001 and became a full partner in 2002. Kirk has over 30 years experience in marketing products for the industrial marketplace. He spent nine years in management with General Electric working in several U.S. locations, as well as countries in Europe, the Far East and the Middle East. Kirk has helped manage three businesses through turnaround situations



BOUR MANAGEMENT TEAM



CAPABILITIES

Plastic custom injection molding, extruding, decoration, assembly and finished goods packaging

ISO 9001:2008, Medical 13485, FDA Approved & medical cleanroom

Engineering Team with full tool room & SOLIDWORKS design capabilities





SOLIDWORKS 3D DESIGN



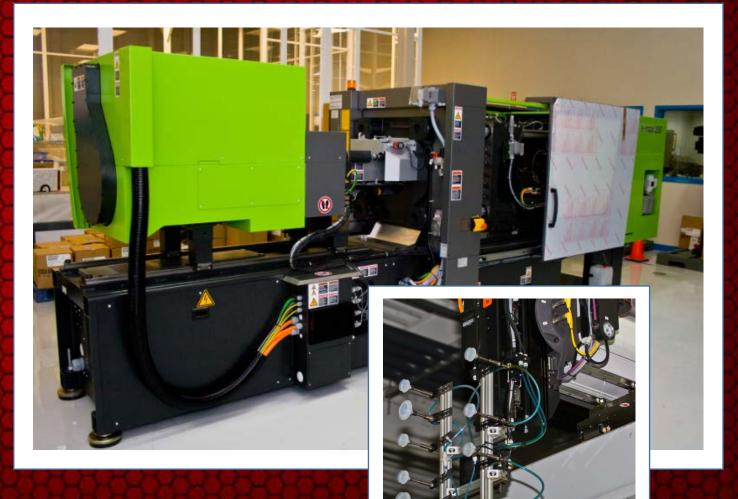


CERTIFICATION



CAPABILITIES

Bright Plastics utilizes state-of-the-art equipment including 60 tons to 1550 tons molding machine capacity with automation and robotics throughout our manufacturing process.





CAPABILITIES

DESIGN TO DISTRIBUTION

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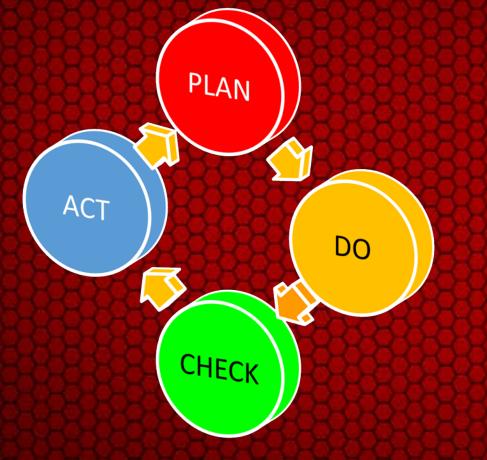
We work with companies from the initial concept phase through development, testing, production and shipping of the completed order.

ISO 8, CLASS 100,000 CLEANROOM

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MANUFACTURING PROCESSES



Kaizen events used as part of continuous improvement

Lean manufacturing methods

Continuing education programs

Sophisticated training programs

Six Sigma Black Belts on staff









We ensure the quality of our processes through the **ISO 9001:2008** certified quality management system.

0.56% **Scrap** as a percent of sales

0.45% RGA's as a percent of sales



EQUIPMENT



LEVERAGING EQUIPMENT AND PROCESSES TO PRODUCE QUALITY PLASTIC PARTS



Utilizing railcars, **Bright Plastics** can receive bulk quantities of raw materials allowing greater manufacturing capabilities at our **Cessna location.**

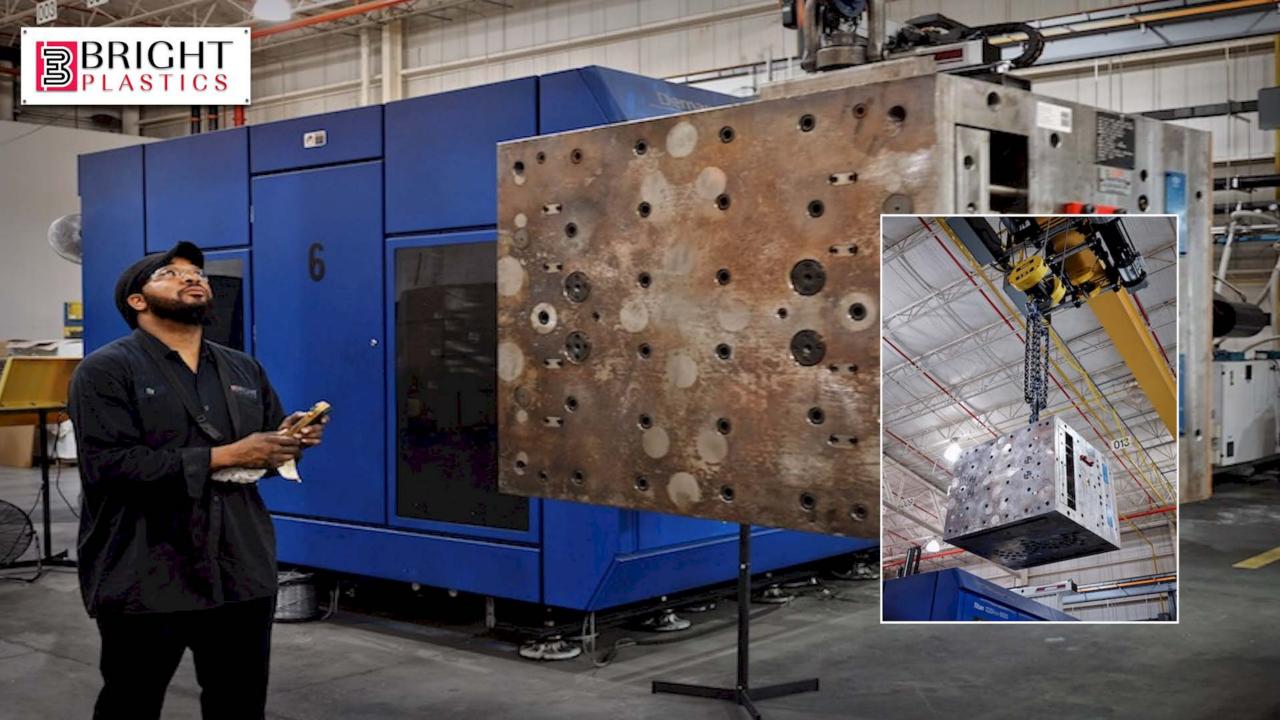




Full service tool room for tool building as well as complete tool maintenance









MAJOR MARKETS

Medical Waste Management Electrical Recreational Transportation Telecom

Military **Pumps & Valves Consumer Retail** Security Nuclear Aerospace









Military





Military





Medical Cleanroom







Plastics News, February 13, 2017 • 3

Survey: 9 in 10 processors say workforce top issue for 2017

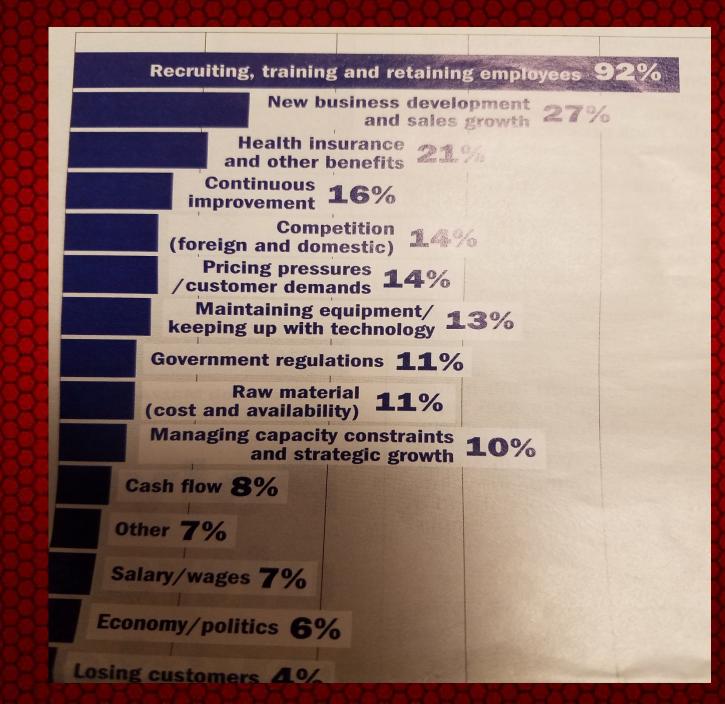
Top challenges for 2017

A recent study by the Manufacturers Association for Plastics Processors showed that recruiting, training and retaining employees will be a top issue for plastics processors in 2017. By Steve Toloken Plastics News Staff



Recruiting training and





data an



MAJOR ISSUES

- #1 issue is labor, simply not enough skilled tradesmen
- Recruiting all over the country for technicians
- Vocational programs gone
- High Schools drop vocational programs
- Declining work force due to training and loss of jobs.
 Baby Boomers retiring.
- Production moved off shore and the need for these jobs dwindled



Labor Solutions

- Investigate apprenticeship programs
- Coordinate with Community College system
- Work with county school board & then state level
- Convince school guidance counselors
- Convince enough employers to invest in the future
- Educate parents on the benefits, short and long term

BRIGHT PLASTICS

THANK YOU



Partner Companies

ABCO Automation

Brady Trane Service, Inc

Bright Plastics

CommScope Harris & Covington Hosiery Mills

HYFAB

Kao Specialties Americas

Machine Specialties

Purolator

The Quantum Group

TE Connectivity

Sponsor Organizations

Triad Workforce Solutions Collaborative Greensboro Chamber of Commerce GTCC NC Dept. of Commerce Workforce Development Board High Point Chamber of Commerce





COMMSC PE°







GTCC[®] GUILFORD TECHNICAL COMMUNITY COLLEGE





Enriching lives, in harmony with nature.







THE QUANTUM GROUP







WORKFORCE DEVELOPMENT BOARD

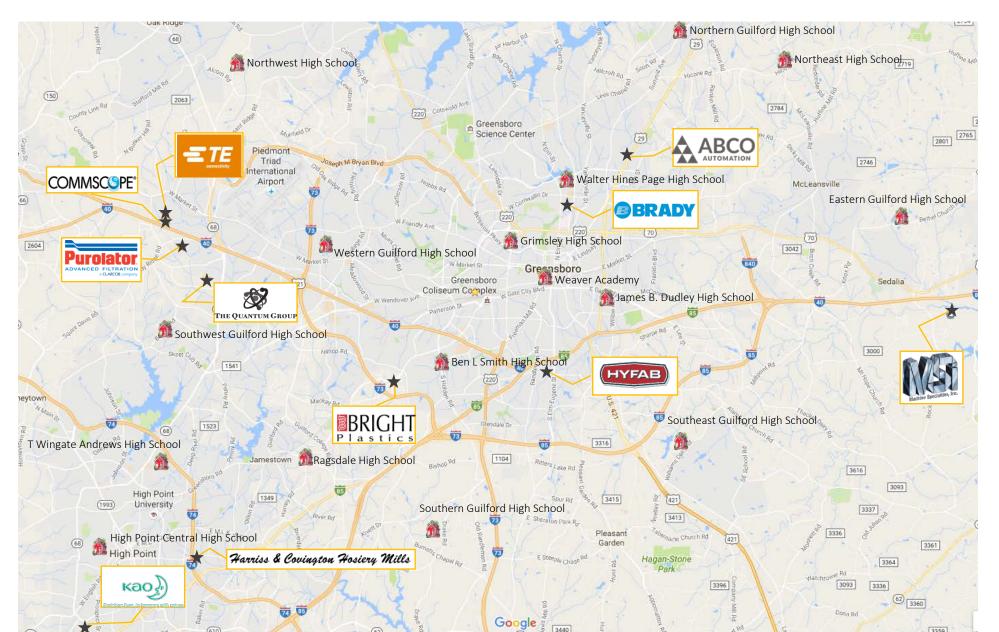
TRIAD WORKFO

Workforce Partnerships. Career Pathways.





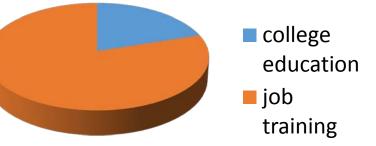
Business Partners Locations



What is a GAP apprenticeship?

• Dual Training - academics in college and hands on at company

→ 6400 hours of on the job
 learning manufacturing skills
 → 1600 hours of college education



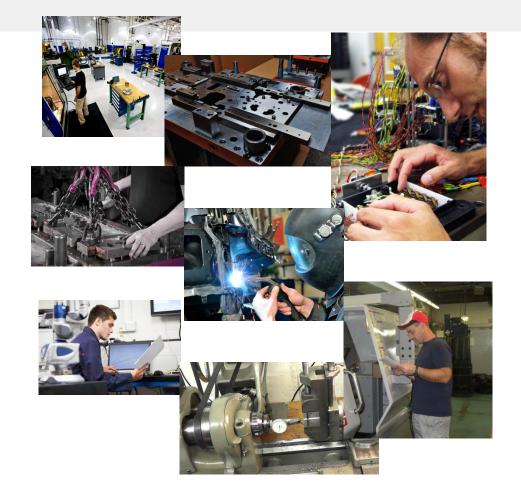
- Journeyman Certificate by the NC Department of Commerce
- AAS Degree in Manufacturing Technology from GTCC
- Exceptional employment opportunities upon completion

"FREE COLLEGE AND A PAYCHECK"



CAREER JOBS

- CNC Machinist/Machinist
- Welding Technician
- Electronics Technician
- Quality Technician
- Tool & Die Journeyman
- Machine Assembly & Repair
- Process Technician
- Mold Maker
- Automation Technician
- Metrologist
- Robotics Technician/Welder
- Mechanical Assembly
- Electrical Assembly
- Knitting Technician





Apprenticeship



• 1 Day/Week Community College (paid)

Second through Fourth Year

- 4 Days/Week hands-on training at company
- Paid for work hours
- 40 hours week Paid (school and work)
- Earnings Paid for school hours

Tuition

Company pays tuition at Community College

• Exceptional Employment opportunities upon completion













Selection Guidelines

- For High school minimum GPA 2.5
- GTCC placement test
- Math 1, Math 2 & Math 3
- Attendance (No more than 5 absences per year)
- Recommended courses
 - \checkmark Physics
 - ✓ Drafting
 - ✓ (PLTW) Engineering Courses
 - ✓ Metals Manufacturing
 - ✓ Computer Application Courses
 - ✓ Any Related Hands-On Courses (Automotive, Electronics, And HVAC)

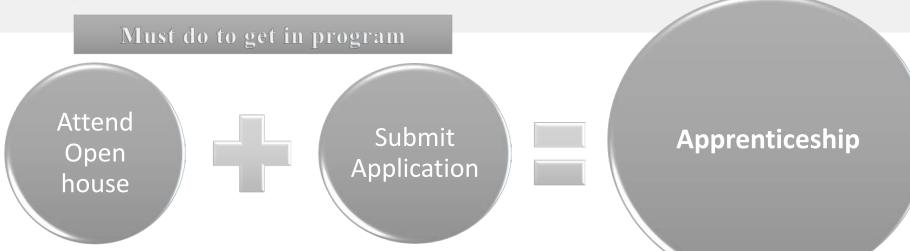




Minimum base salary after Apprenticeship \$34,000 and \$0 School Debt



Open House Information



#1 Attending an Open House is the first requirement to being awarded an apprenticeship!! (VERY IMPORTANT)

Must be accompanied by parents or guardian

Visit the companies who offer Apprenticeships

#2 Submit Application !!





Orientation (April)





Students invest 15 hours (4 evenings)

See multiple companies in partnership

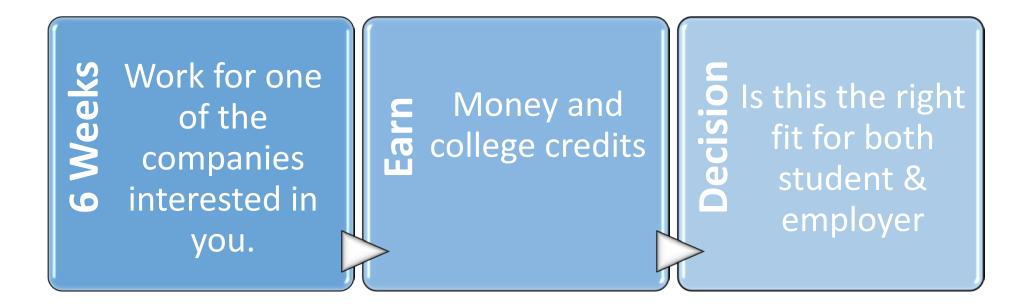




Work on projects and work with teams

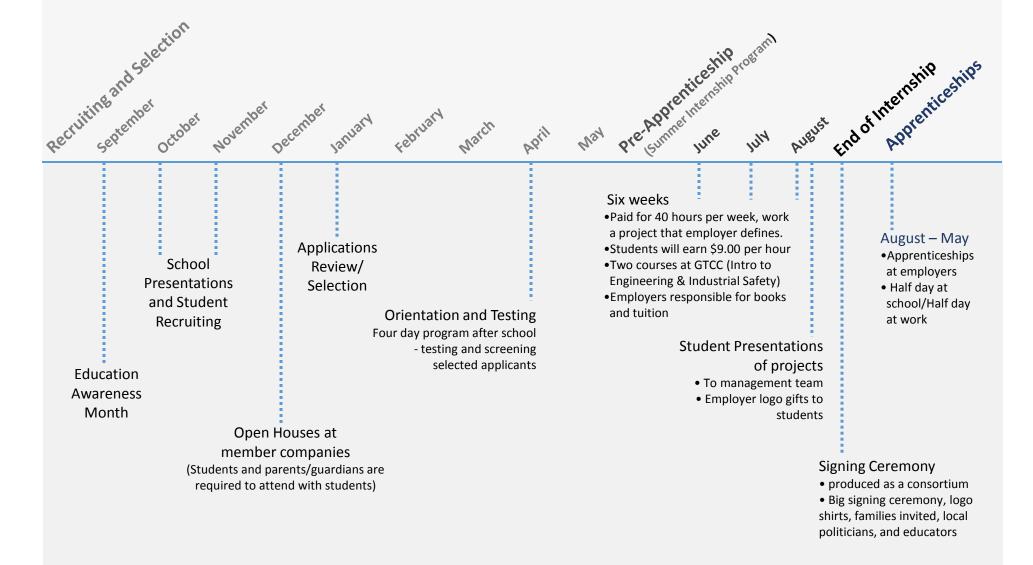
Chance to see if this is something you like

PRE-APPRENTICESHIP JUNE-AUGUST





Timeline











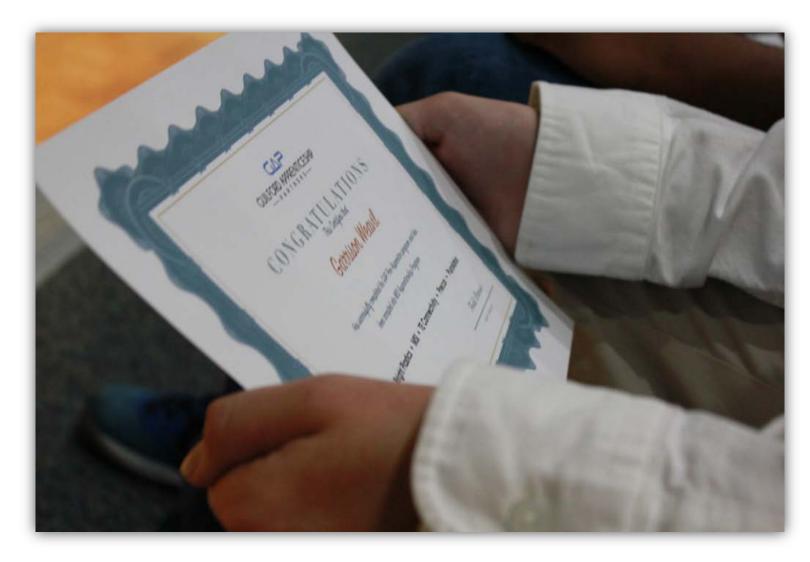


























































Thank you!



